- WAC 296-307-28016 What requirements apply to guarding shafting? Revolving shafts must be guarded by a standard safeguard unless guarded by location.
 - (1) All shafting must be secured against excessive end movement.
 - (2) Guarding horizontal shafting.
- (a) Unless guarded by location, all exposed parts of horizontal shafting, must be enclosed in a guard that covers the shafting completely or by a trough that covers the sides and top or sides and bottom of the shafting as location requires.
- (b) Shafting under bench machines must be enclosed by a guard that covers the shafting completely or by a trough that covers the sides and top or sides and bottom of the shafting as location requires. The sides of the trough must extend to at least 6 inches from the underside of table. If shafting is near the floor, the trough must extend to at least 6 inches from the floor. In every case, the sides of trough must extend at least 2 inches beyond the shafting or projection.

Exception: Maintenance runways are exempt from this requirement. "Maintenance runway" means any permanent runway or platform used for oiling, maintenance, running adjustment, or repair work, but not for passageway.

(3) Unless guarded by location, vertical and inclined shafting must be enclosed according to WAC 296-307-28046 and 296-307-28050 through 296-307-28060.

Exception: Maintenance runways are exempt from this requirement.

- (4) Projecting shaft ends.
- (a) Projecting shaft ends must have a smooth edge and end and must not project more than one-half the diameter of the shaft unless guarded by nonrotating caps or safety sleeves.
 - (b) Unused keyways must be filled up or covered.

[Statutory Authority: RCW 49.17.040. WSR 98-24-096, § 296-307-28016, filed 12/1/98, effective 3/1/99. WSR 97-09-013, recodified as § 296-307-28016, filed 4/7/97, effective 4/7/97. Statutory Authority: RCW 49.17.040, [49.17.]050 and [49.17.]060. WSR 96-22-048, § 296-306A-28016, filed 10/31/96, effective 12/1/96.]